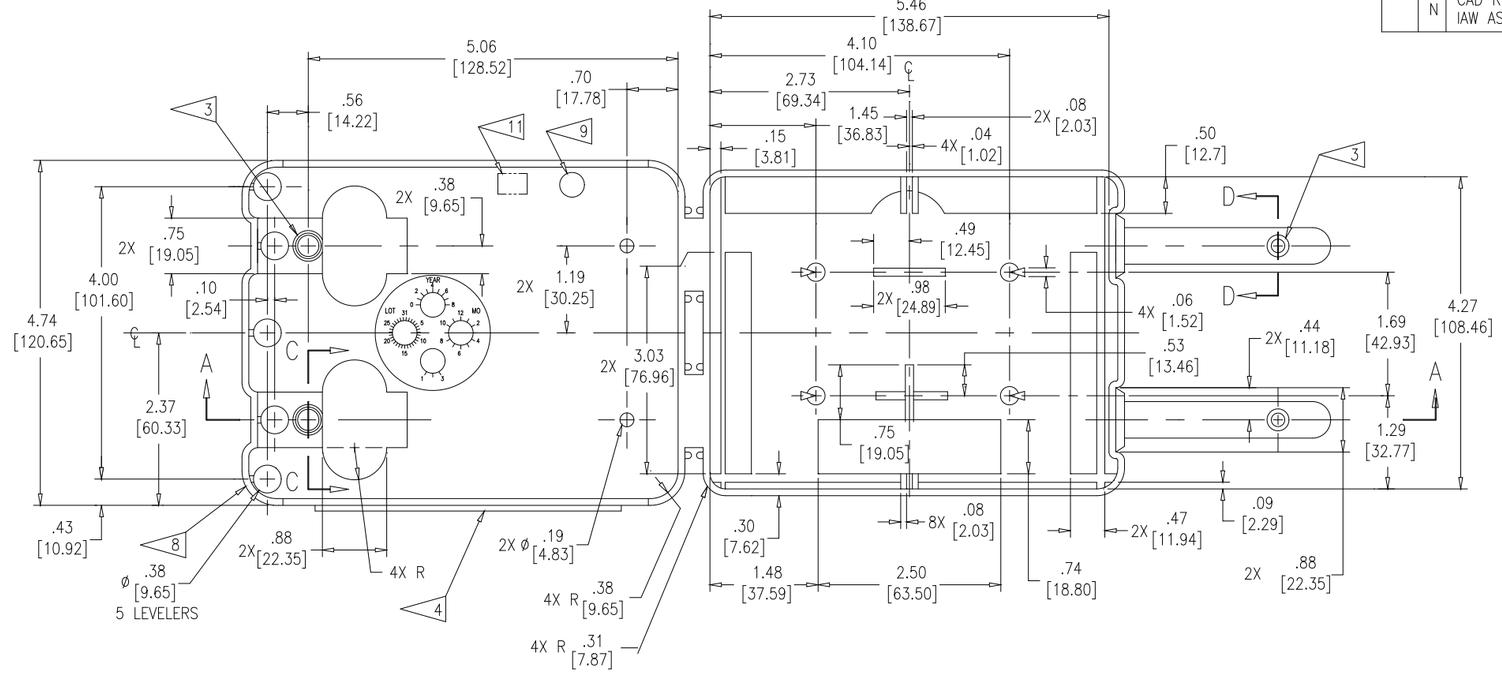
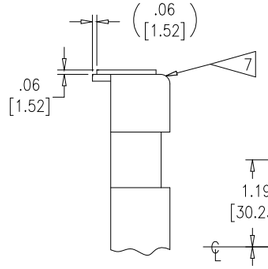
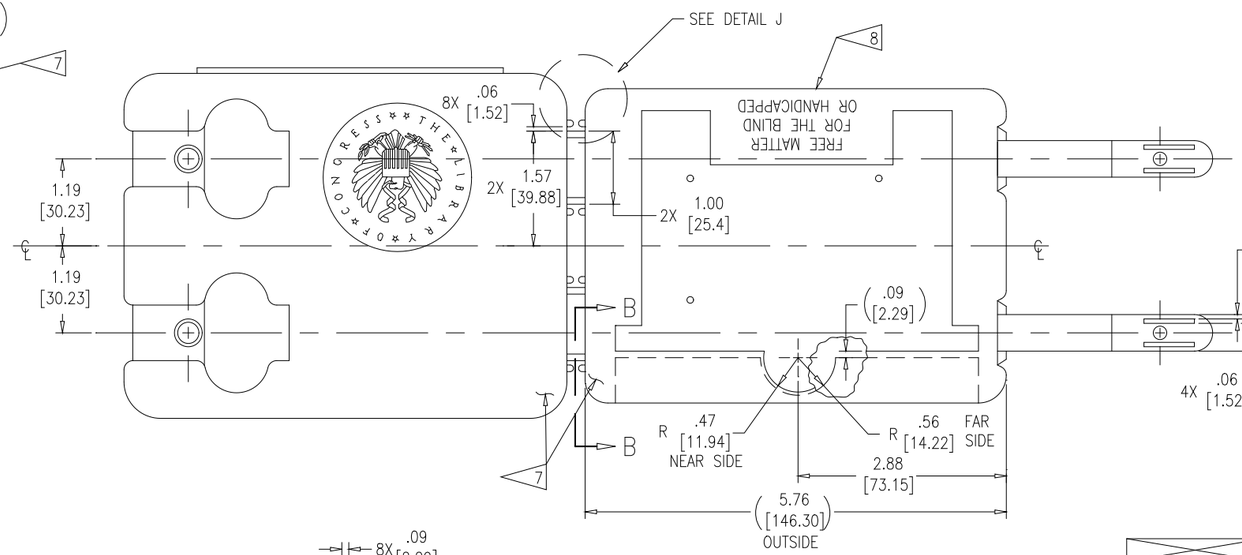
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	N	CAD REDRAWN AND UPDATED TO BE IAW ASME Y14.5M–1994.		

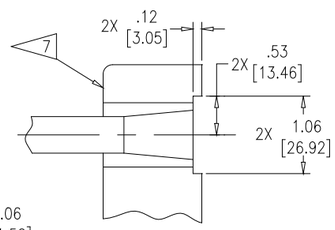
NOTES:

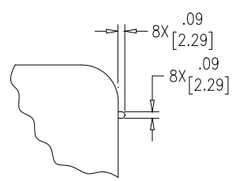
1. 1.5 DEG DRAFT.
2. .093[2.36] WALL THICKNESS.
3. BUTTON–HOLE RELATIONSHIP: SEE SPECIFICATION 604 PARAGRAPH 3.2.
4. SIDE LABEL 4.05[102.87] X .66[16.76] MINIMUM.
5. MAXIMUM BOW AND WARP .12[3.05] OUTER DIMENSIONS.
6. PRODUCT MUST MEET ALL OF THE REQUIREMENTS IN SPECIFICATION NO. 604.
7. SURFACE TO BE TEXTURED.
8. 1.5 DEG DRAFT NOT SHOWN.
9. CAVITY IDENTIFICATION A OR B.
10. DIMENSIONS PROVIDED IN SECTIONS C–C AND D–D, AND TOLERANCES REFERENCED ARE TYPICAL. PRODUCT IS SUBJECT TO PULL TEST SPECIFIED IN SPECIFICATION NO. 604 PARAGRAPH 4.1.
11. IDENTIFICATION CODE FOR MANUFACTURER OF CONTAINER, MANUFACTURER OF THE MOLD AND YEAR MOLD WAS PRODUCED.
12. MATERIAL TO BE LOW DENSITY POLYETHYLENE.











DETAIL J

I.D. CODE	CONTAINER MANUFACTURER	MOLD MANUFACTURER AND DATE CODE	COMMENTS
NO. I.D.	EVCO	EVCO 1987	NEW MOLD
NO. I.D.	MENTOR	EVCO 1987	MOLD SENT FROM EVCO TO MENTOR 1989
E 90	EVCO	EVCO 1990	NEW MOLD
R 90	ROYAL MAID	EVCO 1990	MOLD SENT FROM EVCO TO ROYAL MAID 1992
S 87	SCHIFFMAYER	EVCO 1987	MOLD SENT FROM MENTOR TO SCHIFF–MAYER 1993
R 87	ROYAL MAID/ SIGNATURE WORKS	EVCO 1987	MOLD SENT FROM SCHIFF–MAYER TO ROYAL MAID 1996

–004	–003	–002	–001	–000	ITEM NO.	REF DESIG.	PART NUMBER	DESCRIPTION
QTY	QTY	QTY	QTY	QTY	1	–	LC604–1EV	NO. 4 CASSETTE CONTAINER EVCO MOLD

PART NUMBER — LIST OF MATERIAL

MODEL	NEXT ASSY

National Library Service for the Blind and Physically Handicapped
The Library of Congress

DO NOT SCALE DRAWING

TOLERANCES UNLESS OTHERWISE SPECIFIED

METRIC
X. ±0.8 mm
X.X ±0.3 mm
X.XX ±0.1 mm

DECIMAL
.X ±.032 IN.
.XX ±.015 IN.
.XXX ±.005 IN.

CONCENTRICITY .25 mm (.010) TIR
STRAIGHTNESS AND OR FLATNESS .12 mm/25 mm (.005 IN./1 IN.)
UNMARKED ANGLES BENDS AND INTERSECTIONS 90°
THREADS – EXT CLASS 2A – INT CLASS 2B

ANGLES ±1/2° BENDS ± 2°
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES [MM]

CONTRACTOR
NDI ENGINEERING CO.
THOROFARE, N.J. 08086

DRAWN BY	DATE (YR–MO–DA)
S.COLE	98–07–07
CHECKER	DATE (YR–MO–DA)
R.BAYLY	98–08–18

THIRD ANGLE PROJECTION

DESIGN ACTIVITY
NATIONAL LIBRARY SERVICE FOR THE BLIND AND PHYSICALLY HANDICAPPED
THE LIBRARY OF CONGRESS

NO.4 CASSETTE CONTAINER EVCO MOLD

SIZE	DWG NO.	REV
D	LC604–1EV	N

SCALE 1/1 UNIT WT. SHEET 1 OF 2