1. Composition and Chemical Requirements

1.1 Fiber
The stock used for both the liner and the medium must be made from rag or other high alpha-cellulose content pulp, minimum of 87%. It must not contain any post consumer waste recycled pulp.

1.2 Lignin
The stock used for both the liner and the medium must give a negative reading for lignin as determined by the phloroglucinol test when tested according to TAPPI T 401, Appendix F, and shall have a Kappa number of 5 or less when tested according to TAPPI T 236.

1.3 Impurities
The stock used for both the liner and the medium must be free of metal particles, waxes, plasticizers, residual bleach, peroxide, sulfur (which will be less than 0.0008% reducible sulfur as determined by TAPPI T 406), and other components that could lead to the degradation of the board itself, or the artifacts stored therein.

1.4 Metallic Impurities
Iron must not exceed 150 ppm and copper shall not exceed 6 ppm when tested according to TAPPI T 266.

1.5 Optical Brighteners
The stock used for both the liner and the medium must be free of optical brightening agents.

1.6 pH
The stock used for both the liner and the medium must have a pH value within a range of 8.0 - 9.5 as determined by TAPPI T 509, cold extraction (modified by slurrying sample pulp before measurement).
1.7 Alkaline Reserve
The stock used for both the liner and the medium must contain an alkaline reserve with a minimum of 2% and a maximum of 5% calculated as CaCO₃ when tested according to TAPPI T 553 (modified by slurrying sample pulp before measurement).

1.8 Sizing
Only neutral or alkaline sizing shall be used. No alum rosin or rosin sizing should be used, as determined by TAPPI T 408.

2. Physical and Performance Requirements

2.1 Basis Weight
The stock must meet the following requirements for basis weight as determined by TAPPI T 410.

2.1.1 Liner
Basis weight should be 42 ± 2 lbs/ 1,000 ft²

2.1.2 Medium
Basis weight should be 26 ± 2 lbs/ 1,000 ft²

2.2 Color
The color of the stock should be manila, unless otherwise specified on the purchase order. The color must not be so dark that it obscures color-dependent test evaluations, e.g., spot stain tests.

2.3 Color Bleeding
The color must show no bleeding when soaked in distilled water for 48 hours while held under suitable weight in contact with white bond paper. The color must not rub off.

2.4 Color Retention
The color of the stock must not change more than 5 points of brightness as measured by directional reflectance at 457 nm (TAPPI T 452), when exposed 24 hours to a Xenon arc lamp in an Atlas Weatherometer under the following conditions: Irradiance Level: 1.0 watts/m² at 420 nm. Inner filter: Borosilicate glass. Outer filter: clear soda lime glass. Black panel temperature: 50°C. Wet bulb depression: 8.5°C.

2.5 Surfaces and Smoothness
The outer surface of the liner board should be finished to resist soiling and must be free of fingerprints, dirt, bubbles, knots, shives and other imperfections.

2.6 Creases and Folds
The stock must not fray, crack or split when folded and/or creased. Test will be conducted as described for singlewall corrugated fiberboard, section 9.3 of ASTM D 4727.
2.7 Adhesive
The adhesive must not soften or run. The adhesive must not cause the stock to become transparent or alter the color of the stock. The adhesive must not yellow, discolor, or fail (causing delamination) over time. The adhesive should not contain sulfur, iron, copper or other ingredients that may be detrimental to photographic materials. The adhesive should not contain or generate oxidants. Pressure-sensitive or rubber-based adhesives are not acceptable. The adhesive must not extend beyond the joined area.

3. Product Requirements

3.1 Construction
The spacer boards must be constructed of a single sheet of single-wall B-Flute corrugated board, as defined in section 6.4 of ASTM D 4727. Each board must be creased vertically 6 times, from the right and left edges, spaced one inch apart, totaling 12 creases. The center of the board, measuring 11 3/4 inches, must be free of creases. (Illustration below)

![Spacer board with score lines parallel to the flutes](image)

3.2 Workmanship
Edges must be cut square and clean, and sizes accurate.

3.3 Dimensions
Spacer boards should be 23 3/4 x 8 inches in length. The allowable tolerance for each dimension is ± 1/16 inch.

3.5 Marking
There must be no identification marks on the board.

4. Packaging and Identification

4.1 Inner Packages
Each package must plainly identify the type, size and number of items within, the name of the supplier or manufacturer, year of manufacture, and manufacturing run or batch number.
4.2 Outer Package
The items must be packed in standard commercial containers that are constructed to ensure that they arrive at the Library of Congress in dry, undamaged condition. The outside of each container must be identified by type, size and number of items within; manufacturing run or batch number; LC Purchase Order / Contract number and line number.

5. Compliance with Specification

5.1 Quality Assurance Testing
The Library of Congress has the right to perform any of the tests set forth in the specification where such tests are deemed necessary to ensure that supplies conform to prescribed requirements.

5.2 Sampling
To sample for testing, shipments will be sampled according to ANSI/ASQ Z1.4, inspection level S-2, AQL 2.5%.

5.3 Methods
Tests will be conducted in accordance with specified test methods of the American National Standards Institute (ANSI), the American Society for Testing and Materials (ASTM), the Technical Association of the Pulp and Paper Industry (TAPPI), and the International Organization for Standardization (ISO). Publications describing these tests may be ordered directly from the technical associations, their websites, or other on-line standards vendors.

5.4 Acceptance
Materials will be accepted when the Library of Congress has ascertained that the products comply with all parts of the specification. A quick reference table of the physical and chemical requirements and test methods used to ascertain compliance is provided in section 5.5.

FAILURE TO MEET ANY PART OF THE SPECIFICATION WILL BE CAUSE FOR REJECTION
### 5.5 Table of Physical and Chemical Requirements and Test Methods

<table>
<thead>
<tr>
<th>Property</th>
<th>Requirement</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lignin</td>
<td>Negative / Kappa 5</td>
<td>TAPPI T 401, Appendix F or TAPPI T 236</td>
</tr>
<tr>
<td>Reducible Sulfur</td>
<td>&lt; 0.0008%</td>
<td>TAPPI T 406</td>
</tr>
<tr>
<td>Iron</td>
<td>≤ 150 ppm</td>
<td>TAPPI T 266</td>
</tr>
<tr>
<td>Copper</td>
<td>≤ 6 ppm</td>
<td>TAPPI T 266</td>
</tr>
<tr>
<td>pH</td>
<td>8.0 – 9.5</td>
<td>TAPPI T 509, cold extraction, slurried pulp</td>
</tr>
<tr>
<td>Alkaline Reserve</td>
<td>2 – 5%</td>
<td>TAPPI T 553, slurried pulp</td>
</tr>
<tr>
<td>Alum Rosin Sizing</td>
<td>Negative</td>
<td>TAPPI T 408</td>
</tr>
<tr>
<td>Basis Weight</td>
<td>Liner: 42 lbs / 1,000 ft² Medium: 26 lbs / 1,000 ft²</td>
<td>TAPPI T 410</td>
</tr>
<tr>
<td>Color Bleeding</td>
<td>No bleed in 48 hours</td>
<td>See section 2.3</td>
</tr>
<tr>
<td>Color Retention</td>
<td>≤ 5 pts</td>
<td>TAPPI T 452</td>
</tr>
<tr>
<td>Creases and Folds</td>
<td>No fraying, cracking, splitting</td>
<td>ASTM D 4727, section 9.3</td>
</tr>
</tbody>
</table>

### Configuration Management

<table>
<thead>
<tr>
<th>Date</th>
<th>Revision History</th>
</tr>
</thead>
<tbody>
<tr>
<td>19-Jun-2002</td>
<td>Initial release of document on website, html format.</td>
</tr>
<tr>
<td>14-Dec-2009</td>
<td>Revised and reformatted for release as PDF document.</td>
</tr>
<tr>
<td>30-Sept-2016</td>
<td>Revised Sections 1.1, 1.2, 2.2, 2.5, 5.5. Editorial update to footer.</td>
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